

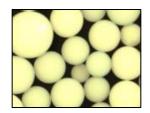
#### **Product Data Sheet**

# AMBERLITE™ SCAV3 CI Ion Exchange Resin

Gaussian, Macroporous, Styrenic, Organic Scavenging Resin for Industrial and Drinking Water Applications

### **Description**

AMBERLITE™ SCAV3 CI Ion Exchange Resin is a scavenger to effectively remove natural organic matter (NOM) from waters under different operational circumstances, bringing water quality and operational stability back under control. The uniquely highly porous aromatic structure in combination with the high water content allow a very effective accomodation and hydrophobic adsorption of large



molecular weight and complex organic molecules such as humic and fulvic acid.

In industrial demineralization when operated in the OH-form, AMBERLITE SCAV3 CI is ideally used as a polisher of remaining organics when placed after the anion vessel to meet the more stringent quality specifications for make-up water. Due to its strong base functionality, it will also have the ability to demineralize. When operated in the CI-form, it can alternatively be used as a lead scavenger.

In drinking water production, AMBERLITE SCAV3 CI operated in the CI-form is useful to decolorize (drinking) water by binding larger organics which pass through ultrafiltration, sand filtration, and other first-stage processing steps. Removal of these natural organic compounds can also help to effectively reduce the formation of disinfection byproducts, such as trihalomethanes (THMs).

### **Applications**

- Organic polishing
- Decolorization and reduction of THM precursors
- Demineralization

### **System Designs**

Co-current

# Historical Reference

AMBERLITE™ SCAV3 CI Ion Exchange Resin has previously been sold as DOWEX™ TAN-1 Ion Exchange Resin.

# Typical Physical and Chemical Properties\*\*

Physical Properties		
Copolymer	Styrene-divinylbenzene	
Matrix	Macroporous	
Туре	Strong base anion, Type I	
Physical Form	White, opaque, spherical beads	
Chemical Properties		
Ionic Form as Shipped	CI <sup>-</sup>	
Total Exchange Capacity	$\geq$ 0.7 eq/L (Cl <sup>-</sup> form)	
Water Retention Capacity	70.0 – 78.0% (Cl <sup>-</sup> form)	
Particle Size		
> 1180 µm §	≤ 1.0%	
Stability		
Whole Uncracked Beads	≥ 95%	
Density		•
Particle Density	1.04 g/mL	
Shipping Weight	690 g/L	

 $<sup>\</sup>S$  For additional particle size information, please refer to the Particle Size Distribution Cross Reference Chart (Form No. 177-01775).

# Suggested Operating Conditions\*\*

Temperature Range		
OH <sup>-</sup> form	5 – 60°C (41 – 140°F)	
Cl <sup>-</sup> form	5 – 100°C (41 – 212°F)	
pH Range		
Service Cycle	2 – 10	
Stable	0 – 14	

For additional information regarding recommended minimum bed depth, operating conditions, and regeneration conditions for <u>scavenger resins</u> (Form No. 177-03929) in water treatment, please refer to our Tech Fact.

### Hydraulic Characteristics

Estimated bed expansion of AMBERLITE™ SCAV3 CI Ion Exchange Resin as a function of backwash flowrate and temperature is shown in Figure 1.

Estimated pressure drop for AMBERLITE SCAV3 CI as a function of service flowrate and temperature is shown in Figure 2. These pressure drop expectations are valid at the start of the service run with clean water and a well-classified bed.

Figure 1: Backwash Expansion

Temperature =  $10 - 60^{\circ}$ C ( $50 - 140^{\circ}$ F)

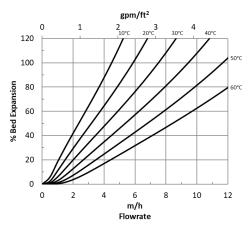
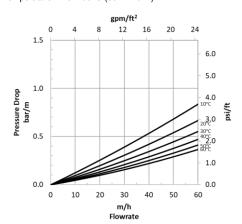


Figure 2: Pressure Drop

Temperature =  $10 - 60^{\circ}\text{C} (50 - 140^{\circ}\text{F})$ 



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**WARNING:** Oxidizing agents such as nitric acid attack organic ion exchange resins under certain conditions. This could lead to anything from slight resin degradation to a violent exothermic reaction (explosion). Before using strong oxidizing agents, consult sources knowledgeable in handling such materials.

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